

EXHIBIT BB

ZATARAIN II

**FIRST SUPPLEMENT TO THE FEBRUARY 24, 2012 OPENING
EXPERT REPORT OF ARTHUR ZATARAIN, PE**

MARCH 2, 2012

**IN THE UNITED STATES DISTRICT COURT
FOR THE WESTERN DISTRICT OF WISCONSIN**

ROCKWELL AUTOMATION, INC. and
ROCKWELL AUTOMATION TECHNOLOGIES, INC.,

Plaintiffs,

v.

WAGO CORPORATION and
WAGO KONTAKTTECHNIK GmbH & CO. KG,

Defendants.

Case No. 10-CV-718-WMC

**FIRST SUPPLEMENT TO THE FEBRUARY 24, 2012 EXPERT REPORT OF ARTHUR
ZATARAIN ON BEHALF OF PLAINTIFFS ROCKWELL AUTOMATION, INC.
AND ROCKWELL AUTOMATION TECHNOLOGIES, INC.**

415. I, Arthur Zatarain, have been retained by Plaintiffs Rockwell Automation, Inc. and Rockwell Automation Technologies, Inc. (“Rockwell”) as a technical expert consultant and potential testifying expert witness in this lawsuit filed against WAGO Corporation and WAGO Kontakttechnik GmbH & Co. KG. I am the same Arthur Zatarain who submitted the Expert Report that was served on February 24, 2012 (the “Report”). I submit this supplement in support of my Report. The paragraphs in this supplement are numbered to follow in conjunction with or in sequence with my Report.

416. Unless stated otherwise, the definitions from my Report apply herein.

417. In Exhibit B to my Report I set forth a List of Documents Reviewed. In addition to those materials, I have read the following materials:

a. WKT 041644 - WKT 042177

3. WAGO’s Infringement of U.S. Patent No. 6,801,813

p. Claim 20

354. Claim 20 reads as follows:

20. The system of claim 1, the industrial control program being a ladder logic program.

355. Claim 20 includes the element “the industrial control program being a ladder logic program.” The industrial control program stored on the Infringing File System PLCs contains ladder logic instructions.

356. Claim 20 is met literally, or in the alternative, under the doctrine of equivalents by the Infringing File System PLCs for at least the following reasons:

- a. WAGO’s 30(b)(6) witness agreed with the assertion that a WAGO customer could write a program “containing Ladder Logic instructions to employ the file system on the WAGO industrial controller to log data to a file.” (See Albers 30(b)(6) Dep. Tr. 84:22-85:11).
- b. My testing confirmed that the infringing File System PLC has ladder logic instructions to employ file system services to both log and read data to a file.
- c. In the event that claim interpretation by the Court should result in no literal infringement, it is my view that any reasonable interpretation of this claim element would still result in infringement under the doctrine of equivalents since the industrial control program stored on the Infringing File System PLCs contains ladder logic instructions as set forth herein, and would thus perform substantially the same function in substantially the same way to yield substantially the same result.

357. Based on the foregoing, and based on other information disclosed in this report, it is my opinion that WAGO has infringed and is infringing Claim 20 of the '813 patent literally, or in the alternative, under the doctrine of equivalents.

4. WAGO's Infringement of U.S. Patent No. 7,065,415

391. The asserted claims of the '415 patent are directed to "An editor for developing ladder logic programs that control operation of an industrial controller system, the editor comprising". It is my opinion that the WAGO-I/O System provides an editor for developing ladder logic programs that control operation of an industrial controller system based on WAGO's 30(b)(6) deponent, Dr. Thomas Albers, admission of infringement of each and every element of the asserted claims of the '415 patent. (See Albers 30(b)(6) Dep. 84:22-85:4; 85:6-11; 77:21-80:12; 85:13-86:15; 84:22-85:4, 91:1-8; 68:1-4; 80:25-81:3; 78:8-12:80-12; 86:5-15; 142:7-12). This was confirmed in my testing as noted in the attached Supplemental Test Report.

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Dated: March 2, 2012



Arthur Zatarain, PE

CERTIFICATE OF SERVICE

I hereby certify that on this 2nd day of March, 2012, pursuant to a written agreement between the parties' counsel governing service in this action, a copy of this document is being served by electronic mail on Defendants' counsel listed below at the email addresses listed below:

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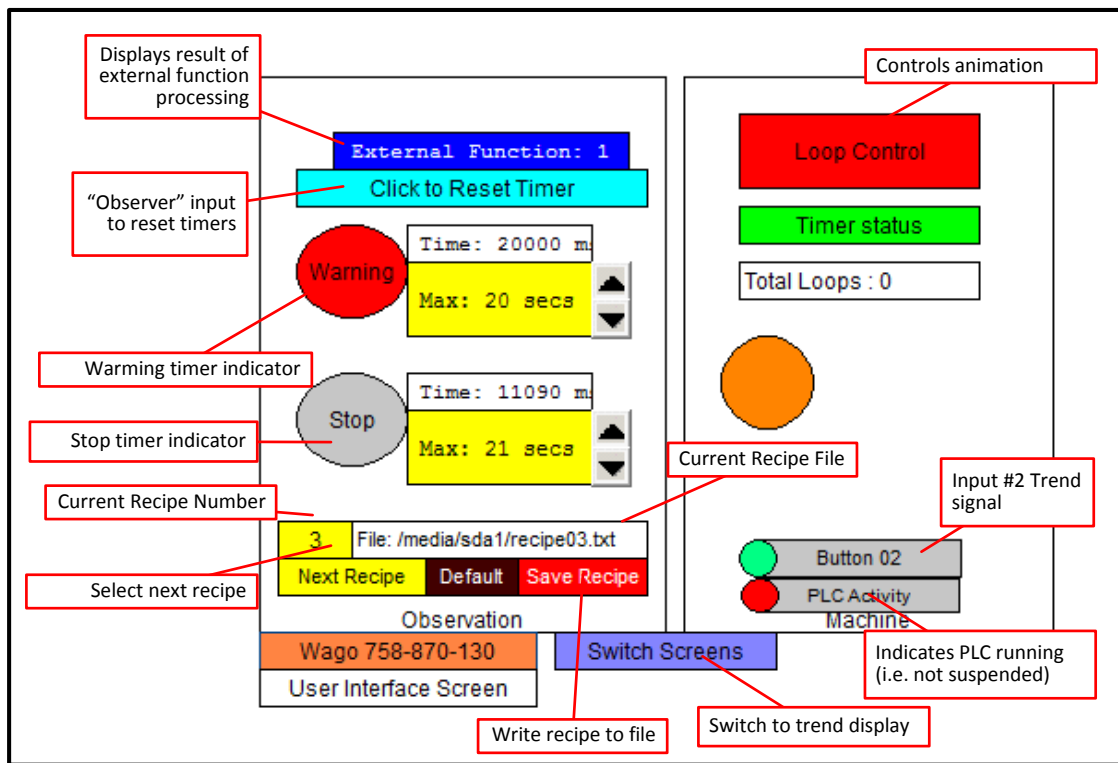
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/s/ Paul Tanck _____
Paul Tanck

Wago I/O Supplemental Test Notes

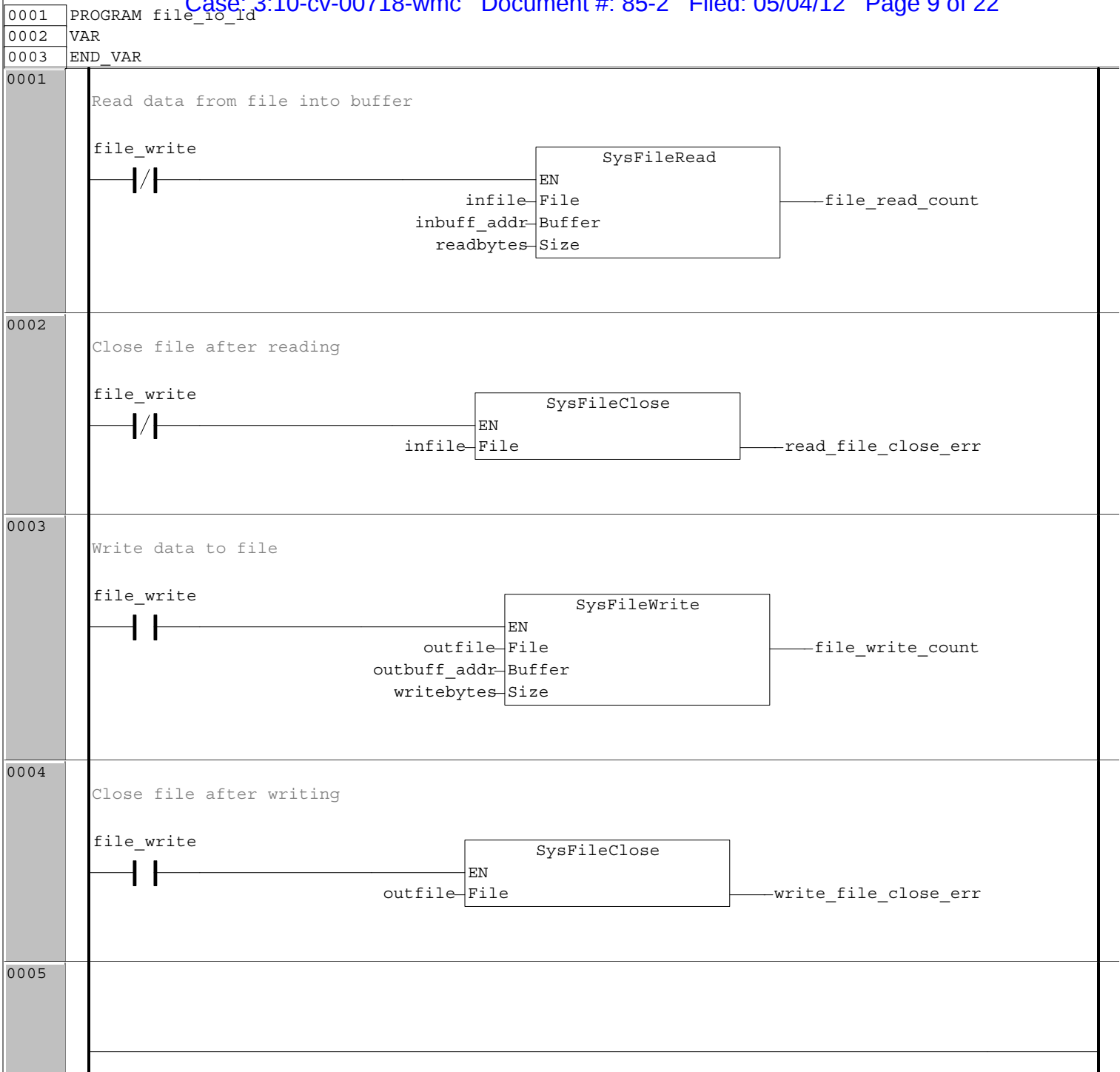
March 2012

1. This report was prepared by Arthur Zatarain, Artzat Consulting, Metairie LA. Contact info 504-837-3090, artzat.com.
2. The Artzat project number was 2012-324. Testing was conducted at the office of Artzat Consulting in Metairie, LA. All testing and documentation was prepared by Arthur Zatarain.
3. This report provides test notes and related information on supplemental testing conducted in March 2012 on a WAGO 758-870-130 PLC. The tested PLC was made available to me following my initial report was submitted and could not be included in the original report.
4. The WAGO PLC is identified and was configured as follows:
 - 4.1. I/O-IPC-G2
 - 4.1.1. Unit marked with 758-870/0000-0130, s/n 188640007, HW 10 Rev 12, 27.01.2011
 - 4.1.2. Unit has CoDeSys holographic sticker on the bottom, SNR 100411750
 - 4.1.3. Fitted with 750-600 8 point digital I/O slice addressed as IX0.0-0.8 and QX0.0-0.8.
 - 4.1.4. Network connection to port X8 at 192.168.1.17.
 - 4.1.5. Alt-F2 gets to command console, log in to root with password=wago.
 - 4.1.6. Alt-F1 gets to VGA screen from Codesys. Alt-F3 gets to config screen.
 - 4.1.7. CoDeSys runtime plclinux_rt was located in dir /usr/sbin. The file is approx. 1.7Mb, dated 9/27/2011.
 - 4.1.8. Codesys working dir seems to be /home/codesys.
 - 4.1.9. External USB drive is mounted by Linux at /media/sda1.
 - 4.1.10. Attached I/O was an 8 input / 8 output module.
5. Test Procedure
 - 5.1. The same computer and network used in earlier testing was used to test the 758-870-130 IPC. The original demonstration program was modified to use the -130 variant as the target PLC. The program was also modified to use ladder logic instructions for file read, file write, and file close. Other program features including the use of a loadable external user routine were left unchanged.
 - 5.2. A CoDeSys project documentation printout is included at the end of this report.
 - 5.3. The demonstration program functioned in the same manner as the program tested on the -110 variant of the 870 PLC. A screenshot of the -130 program interface is shown below:



Demonstration Interface Screen for 758-870-130 IPC

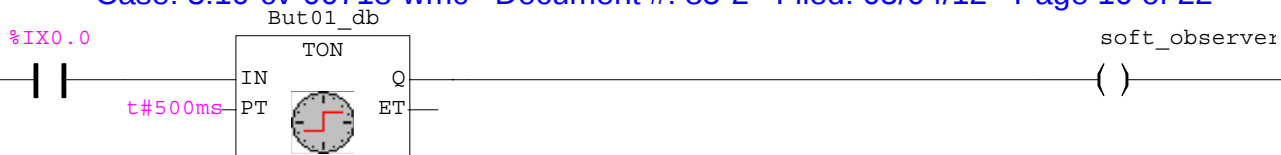
Filename: Wagotest_05.pro
Directory: C:\Wagotest\Wagotest_758_870_130_2
Change date: 2.3.12 12:20:10 / V2.3
Title: Wago PLC demonstration
Author: Arthur Zatarain
Version: 1.0
Description: Demo package in Wago Pro CAA.



input_switches (PRG-LD)

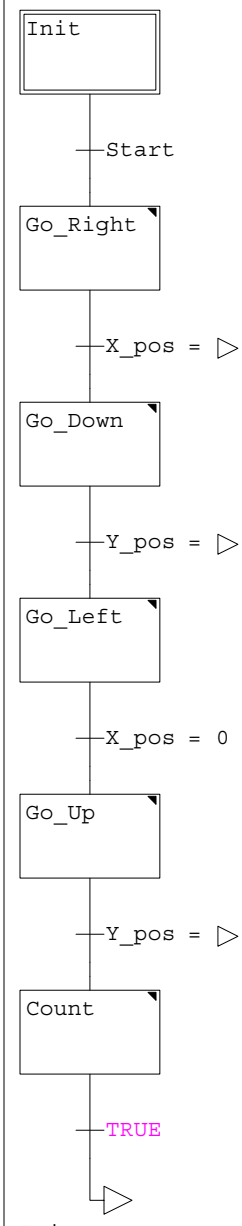
```

0001 (* AMZ Feb 13 2012
0002
0003 Demo program to read physical input switches to activate
0004 soft equivalent within program.
0005 *)
0006
0007 PROGRAM input_switches
0008 VAR
0009     Button_02: BOOL;
0010     But01_db: TON;
0011     soft_observer: BOOL;
0012     But02_db: TON;
0013 END_VAR
  
```



Machine (PRG-SFC)

```
0001 (* AMZ Feb 13 2012
0002
0003 Demonstration of screen animation adopted from Wago/CoDeSys demo.
0004 *)
0005
0006 PROGRAM Machine
0007 VAR
0008     X_pos: INT;
0009     Y_pos: INT;
0010     Counter: INT;
0011 END_VAR
```



Init

Machine (PRG-SFC).Aktion Go_Right (ST)

0001 X_pos := X_pos + 1 ;

Machine (PRG-SFC).Action Go_Down (ST)

0001 Y_pos := Y_pos + 1 ;

Machine (PRG-SFC).Aktion Go_Left (ST)

0001 X_pos := X_pos - 1 ;

Machine (PRG-SFC).Action Go_Up (ST)

0001 Y_pos := Y_pos - 1 ;

Machine (PRG-SFC).Aktion Count (ST)

0001 Counter := Counter + 1 ;

0002

0003

0004

0005

0006

modify_delay (FUN-ST)

0001 (* AMZ Feb 13 2012

0002

0003 Demo program to process screen buttons to modify alarm and warning

0004 timer values.

0005 *)

0006

0007 FUNCTION modify_delay : BOOL

0008 VAR_INPUT

0009 delay_number : WORD; (* which delay to modify *)

0010 delay_change : INT; (* variance *)

0011 END_VAR

0012 VAR

0013 tempw : WORD;

0014 temp_delay : INT;

0015 temp_secs : WORD;

0016

0017 END_VAR

0001 (* change delay time in seconds based on passed incremental value *)

0002

0003 modify_delay := FALSE;

0004

0005 CASE delay_number OF

0006 1 : temp_delay := TIME_TO_INT(delay01);

0007 2 : temp_delay := TIME_TO_INT(delay02);

0008 END_CASE

0009

0010 temp_delay := temp_delay / 1000; (* convert ms to seconds *)

0011 temp_delay := temp_delay + delay_change; (* convert in whole seconds *)

0012

0013 IF temp_delay < 5 THEN temp_delay := 5; END_IF

0014 IF temp_delay > 99 THEN temp_delay := 99; END_IF

0015 temp_secs := temp_delay; (* delay in seconds *)

0016

0017 temp_delay := temp_delay * 1000; (* back to ms *)

0018

0019 CASE delay_number OF

0020 1 : delay01 := INT_TO_TIME(temp_delay); delay01_secs := temp_secs;

0021 2 : delay02 := INT_TO_TIME(temp_delay); delay02_secs := temp_secs;

0022 END_CASE

0023

0024 modify_delay := TRUE; (* return valu *)

0025

Output_LED (PRG-LD)

0001 (* AMZ Feb 13 2012

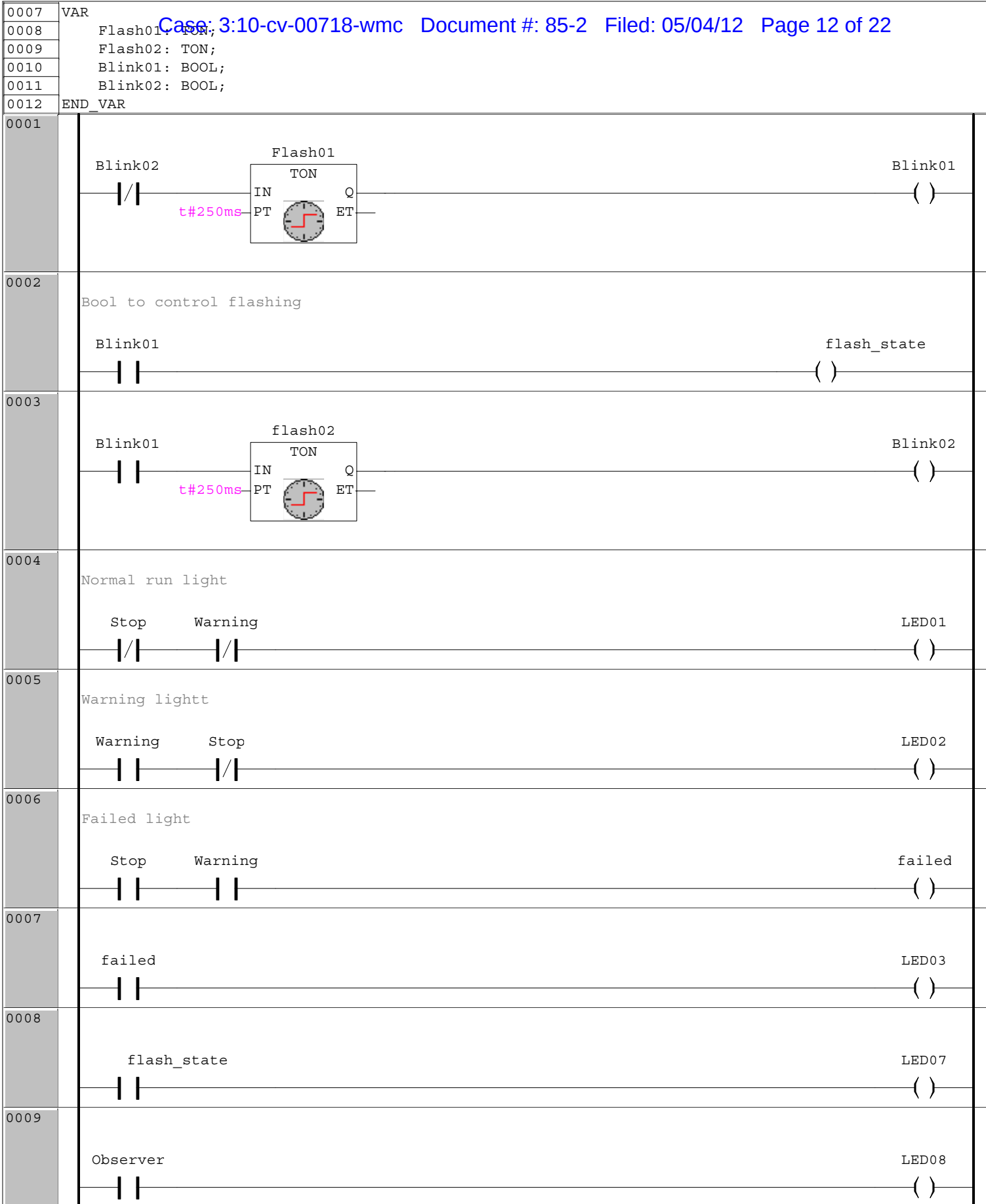
0002

0003 Ladder logic to provide global flash timer.

0004 *)

0005

0006 PROGRAM Output_LED



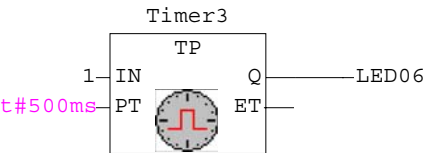
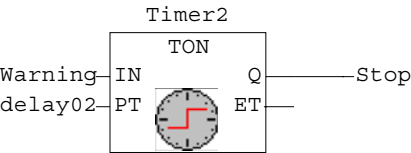
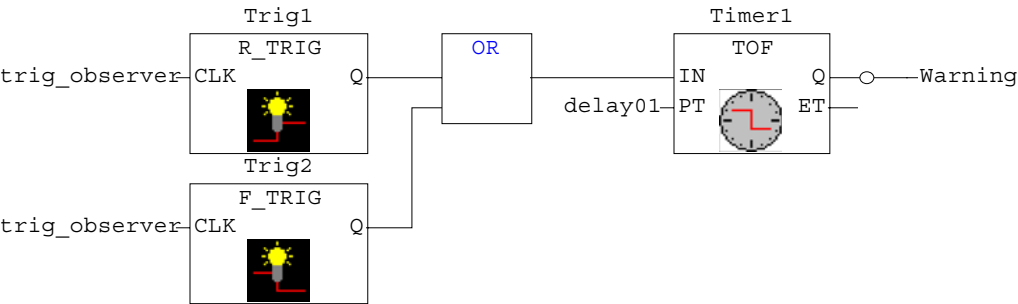
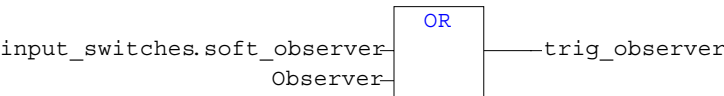
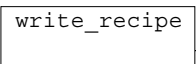
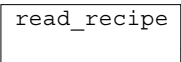
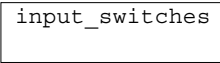
PLC_PRG (PRG-FBD)

0001 (* AMZ Feb 13 2012

0002

0003 Main POU for Wago PLC demonstration.

```
0004 This unit is called on program start and schedules all
0005 other units.
0006
0007 *)
0008
0009 PROGRAM PLC_PRG
0010 VAR
0011     Trig1: R_TRIG;
0012     Trig2: F_TRIG;
0013     Timer1: TOF;
0014     Timer2: TON;
0015     Timer3: TP;
0016     trig_observer: BOOL;
0017 END_VAR
```



0008

Update the PIR indicator LEDs

Output_LED

0009

Process the functions related to button presses

process_buttons

0010

do not continue if stopped

Stop—Return

0011

Operate state machine when not stopped.

Machine

process_buttons (PRG-ST)

0001 PROGRAM process_buttons

0002 VAR

0003

0004 END_VAR

0001 (* AMZ Feb 13 2012

demo program button processor *)

0003

0004 (* increment passed value on first transition of the

0005 variable observer. The increment will depend on which linkable

0006 routine is present on the controller during runtime.

0007

0008 All versions of the demo function are called by the same

0009 function name MyTestFunction

0010 *)

0011

0012 IF observer THEN

0013 demo_val := MyTestFunction(demo_val);

0014 (* count01 := TRUE; *)

0015 observer := FALSE;

0016 END_IF;

0017

0018

0019 (* process buttons for delay value change. *)

0020

0021 IF del01u THEN

0022 modify_delay(1, 1); (* timer 1 up 1 *)

0023 del01u := FALSE;

0024 END_IF

0025

0026 IF del01d THEN

0027 modify_delay(1, -1); (* timer 1 up 1 *)

0028 del01d := FALSE;

0029 END_IF

0030

0031 IF del02u THEN

0032 modify_delay(2, 1); (* timer 1 up 1 *)

0033 del02u := FALSE;

0034 END_IF

0035

0036 IF del02d THEN

0037 modify_delay(2, -1); (* timer 1 up 1 *)

0038 del02d := FALSE;

0039 END_IF

```

0001 PROGRAM read_recipe
0002 VAR
0003     fname : STRING := 'none';
0004
0005
0006     tempw: WORD;
0007     new_recipe : INT;
0008     file_read: BOOL;
0009 END_VAR
0010 VAR_OUTPUT
0011 END_VAR
0001 (* AMZ Mar 2 2012
0002 Demonstration of Wago PLC program to read recipe information from a text file
0003 using the file services on the PLC.
0004
0005 Four files can be read as determined by variable cur_recipe.
0006
0007 The text file has 5 significant characters. First 2 are ascii decimal of
0008 warning delay. Then a space (or comma), then the stop delay.
0009 Minimum delay is 5 seconds, max is 99.
0010 *)
0011
0012 IF read_recipe_button THEN
0013     IF curr_recipe < 1 THEN
0014         new_recipe := 1; (* try to load the first recipe file *)
0015     ELSE
0016         new_recipe := curr_recipe+1; (* next recipe file *)
0017     END_IF
0018     IF new_recipe > 4 THEN new_recipe := 1; END_IF (* max of 4 recipes *)
0019
0020     CASE new_recipe OF
0021         1: fname := rec_fname_01;
0022         2: fname := rec_fname_02;
0023         3: fname := rec_fname_03;
0024         4: fname := rec_fname_04;
0025         ELSE fname := rec_fname_01;
0026     END_CASE
0027
0028     infile := 0; (* clear file handle *)
0029     infile := SysFileOpen(fname, 'r'); (* try to open the file *)
0030     file_read_count := 0; (* assume no bytes will be read *)
0031     IF (infile > 0) THEN (* file opened ok *)
0032         inbuff_addr := ADR(inbuffer);
0033         file_write := FALSE; (* signal io system to read from file *)
0034         file_io_ld; (* use ladder instructions to read data into buffer *)
0035
0036     ELSE
0037         load_def_recipe := TRUE; (* set defaults if no file read *)
0038     END_IF
0039     infile := 0; (* clear file handle *)
0040
0041     IF (file_read_count >= readbytes) THEN (* convert first 2 characters in the
0042                                             array to delay0 word *)
0043         (* remove ascii offset 48 *)
0044         tempw := ((inbuffer[0] - 48) * 10) + (inbuffer[1] - 48);
0045         IF tempw < 5 THEN tempw := 5; END_IF
0046         delay01_secs := tempw;
0047         tempw := tempw * 1000; (* convert to milliseconds *)
0048         delay01 := WORD_TO_TIME(tempw); (* warming timer *)
0049         (* skip over separator at [2] and get next 2 digits *)
0050         tempw := ((inbuffer[3] - 48) * 10) + (inbuffer[4] - 48);
0051         IF tempw < 5 THEN tempw := 5; END_IF
0052         delay02_secs := tempw;
0053         tempw := tempw * 1000; (* convert to milliseconds *)
0054         delay02 := WORD_TO_TIME(tempw); (* stop timer *)
0055         curr_recipe := New_recipe;
0056     END_IF
0057
0058     read_recipe_button := FALSE;

```

```

0059 END_IF
0060
0061 IF load_def_recipe THEN
0062     new_recipe := 0; curr_recipe:= 0;  (* use defaults *)
0063     fname := 'None - using default';
0064     delay01 := default_delay; delay02 := default_delay;
0065     delay01_secs := TIME_TO_WORD(default_delay / 1000);  (* delay in seconds *)
0066     delay02_secs := delay01_secs;
0067     load_def_recipe := FALSE;
0068     read_recipe_button := FALSE;
0069 END_IF
0070

```

write_recipe (PRG-ST)

```

0001 PROGRAM write_recipe
0002 VAR
0003     fname : STRING := 'none';
0004
0005     tempw: WORD;
0006     save_recipe : INT;
0007     ii : WORD;
0008
0009     write_file: BOOL;
0010 END_VAR
0011 VAR_OUTPUT
0012 END_VAR
0001 (* AMZ Feb 13 2012
0002 demonstration of Wago PLC program to write date into a file using
0003 the file services on the PLC. The files to be written is determined by
0004 variable curr_recipe. The file has two 2-characer values in a simple
0005 text file in the format ABxCD. AB is the 2 character representation
0006 of the warning delay in seconds. The middle character x can be anything,
0007 and a space is used in this example.
0008 The final pair CD is the 2 char representation of the alarm time in seconds.
0009 *)
0010
0011 IF write_recipe_button THEN
0012     save_recipe := curr_recipe; (* local of current global recipe *)
0013     IF ((save_recipe <1) OR (save_recipe > 4)) THEN
0014         load_def_recipe := TRUE;
0015         read_recipe; (* use default values *)
0016         write_recipe_button := FALSE;
0017     END_IF
0018 END_IF
0019
0020 IF write_recipe_button THEN (* still OK to write *)
0021     save_recipe := curr_recipe; (* max of 4 recipes *)
0022     CASE save_recipe OF
0023         1: fname := rec_fname_01;
0024         2: fname := rec_fname_02;
0025         3: fname := rec_fname_03;
0026         4: fname := rec_fname_04;
0027     END_CASE
0028
0029 (* put space characters into the array to delay0 word *)
0030     FOR ii := 0 TO 9 DO
0031         outbuffer[ii] := 32; (* ascii space *)
0032     END_FOR
0033     tempw := TIME_TO_WORD(delay01) / 1000; (* milliseconds to secs *)
0034     IF tempw < 5 THEN tempw := 5; END_IF (* min time allowed *)
0035     IF tempw > 99 THEN tempw := 99; END_IF (* max delay secs *)
0036     IF tempw > 9 THEN (* need 2 digits *)
0037         outbuffer[0] := WORD_TO_BYTE(tempw / 10) + 48; (* upper digit *)
0038     ELSE
0039         outbuffer[0] := 48; (* upper digit is ascii 0*)
0040     END_IF
0041     outbuffer[1] := WORD_TO_BYTE(tempw MOD 10) + 48; (* lower *)
0042
0043     tempw := TIME_TO_WORD(delay02) / 1000;
0044     IF tempw > 99 THEN tempw := 99; END_IF
0045     IF tempw > 9 THEN

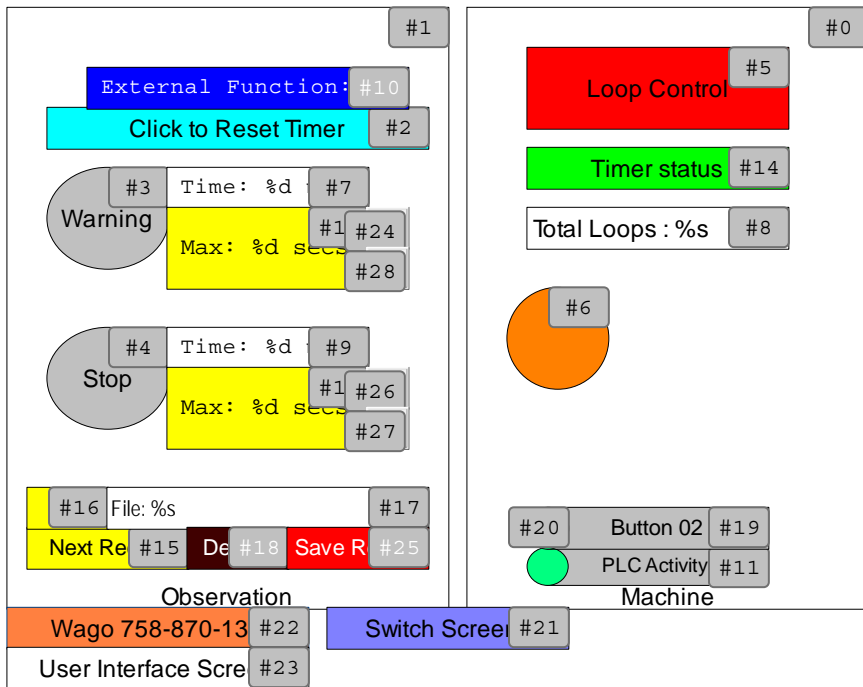
```



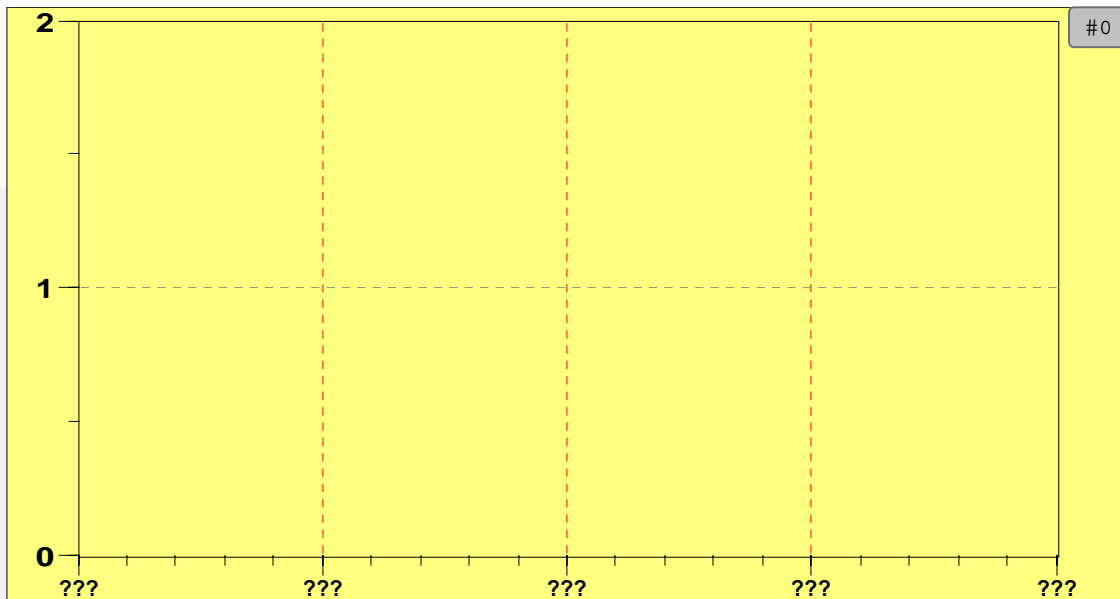
```

0046      outbuffer[3] := WORD_TO_BYTE(tempw / 10) + 48; (* upper digit *)
0047    ELSE
0048      outbuffer[3] := 48; (* upper digit is ascii 0*)
0049    END_IF
0050    outbuffer[4] := WORD_TO_BYTE(tempw MOD 10) + 48; (* lower *)
0051    outbuffer[5] := 16#0A; outbuffer[6] := 16#0D; (* cr/lf pair *)
0052
0053    (* write buffer to file *)
0054    outfile := SysFileOpen(fname, 'w'); (* try to open the file *)
0055    writebytes := 10; (* write all 10 bytes *)
0056
0057    IF (outfile > 0) THEN (* file opened ok *)
0058      outbuff_addr := ADR(outbuffer);
0059      file_write := TRUE; (* signal io system to write file *)
0060      file_io_ld; (* write to file using ladder logfc *)
0061      file_write := FALSE;
0062    END_IF
0063    write_recipe_button := FALSE;
0064  END_IF
0065
PLC_VISU

```



trend01



Wago 758- #4

Switch Screen #1

%t%H:%M:%S #2

Trend Data Screen #3

Data_points

0001	
0002	VAR_GLOBAL
0003	END_VAR
0004	
0005	VAR_GLOBAL CONSTANT
0006	END_VAR
0007	
0008	VAR_GLOBAL RETAIN
0009	END_VAR
0010	
0011	VAR_GLOBAL RETAIN
0012	END_VAR

Globale_Variablen

0001	VAR_GLOBAL
0002	Observer : BOOL;
0003	Warning : BOOL;
0004	Stop : BOOL;
0005	Start : BOOL;
0006	flash_state : BOOL;
0007	demo_val : WORD;
0008	(* count01 : BOOL; *)
0009	default_delay : TIME := t#6000ms;
0010	delay01: TIME := t#6000ms;
0011	delay02: TIME := t#6000ms;
0012	delay01_secs, delay02_secs : WORD := 6; (* delay in whole seconds *)
0013	
0014	failed: BOOL;
0015	read_recipe_button : BOOL;
0016	write_recipe_Button : BOOL;
0017	recipe_01 : BOOL;
0018	curr_recipe : INT :=0; (* current recipe in use, start with defaults *)
0019	file_write : BOOL := FALSE; (* false for file read, true for file write*)
0020	(* globals for read buffer *)
0021	infile: DWORD; (* input file handle *)
0022	inbuffer: ARRAY[0..9] OF BYTE;
0023	inbuff_addr: DWORD; (* address of inbuffer *)
0024	readbytes: DWORD := 5; (* read only 5 bytes, 2 values sep by comma or space *)
0025	file_read_count: DWORD;
0026	read_file_close_err : BOOL;
0027	
0028	(* globaks for write buffer *)
0029	outfile: DWORD;
0030	outbuffer: ARRAY[0..9] OF BYTE;
0031	outbuff_addr: DWORD;
0032	writebytes: DWORD := 10; (* read only 10 bytes,*)
0033	file_write_count: DWORD;
0034	write_file_close_err : BOOL;
0035	
0036	(* note: file names are platform specific *)
0037	
0038	rec_fname_01 : STRING := 'recipe01.txt';
0039	rec_fname_02 : STRING := 'recipe02.txt';
0040	rec_fname_03 : STRING := '/media/sdal/recipe03.txt';
0041	rec_fname_04 : STRING := '/media/sdal/recipe04.txt';
0042	
0043	load_def_recipe : BOOL := FALSE; (* this can be set globally *)
0044	
0045	change_visu_button : BOOL := FALSE;
0046	soft_sel_visu : BOOL := FALSE;
0047	cur_visu: WORD := 1;
0048	new_visu: WORD := 1;

0049	
0050	del01u : BOOL := FALSE; (* button for delay01 up *)
0051	del01d : BOOL := FALSE; (* button for delay01 down *)
0052	del02u : BOOL := FALSE; (* button for delay02 up *)
0053	del02d : BOOL := FALSE; (* button for delay02 down *)
0054	END_VAR

Input_Output

0001	
0002	VAR_GLOBAL
0003	END_VAR
0004	
0005	VAR_GLOBAL CONSTANT
0006	END_VAR
0007	
0008	VAR_GLOBAL RETAIN
0009	END_VAR

Variablen_Konfiguration

0001	VAR_CONFIG
0002	END_VAR

PLC Configuration

*PLC Configuration (Id.: 8765)

Node number: -1
Input address: %IB0
Output address: %QB0
Diagnostic address: %MB0
Download: 1
AutoAdr: 1

*K-Bus[FIX] (Id.: 11994)

Node number: 0
Input address: %IB0
Output address: %QB0
Diagnostic address: %MB0
Download: 1
AutoAdr: 1

*0750-1502 8DI / 8DO 24V DC 0.5A Ribbon Cable[VAR] (Id.: 2000034008)

Node number: 0
Input address: %IB0
Output address: %QB0
Diagnostic address: %MB0
Download: 1
AutoAdr: 1
Channels:

AT %IX0.0: BOOL; (* Ch_1 Digital input *) [CHANNEL (I)]
LED01 AT %QX0.0: BOOL; (* First output *) [CHANNEL (Q)]
AT %IX0.1: BOOL; (* Ch_2 Digital input *) [CHANNEL (I)]
LED02 AT %QX0.1: BOOL; (* Ch_2 Digital output *) [CHANNEL (Q)]
AT %IX0.2: BOOL; (* Ch_3 Digital input *) [CHANNEL (I)]
LED03 AT %QX0.2: BOOL; (* Ch_3 Digital output *) [CHANNEL (Q)]
AT %IX0.3: BOOL; (* Ch_4 Digital input *) [CHANNEL (I)]
LED04 AT %QX0.3: BOOL; (* Ch_4 Digital output *) [CHANNEL (Q)]
AT %IX0.4: BOOL; (* Ch_5 Digital input *) [CHANNEL (I)]
LED05 AT %QX0.4: BOOL; (* Ch_5 Digital output *) [CHANNEL (Q)]
AT %IX0.5: BOOL; (* Ch_6 Digital input *) [CHANNEL (I)]
LED06 AT %QX0.5: BOOL; (* Ch_6 Digital output *) [CHANNEL (Q)]
AT %IX0.6: BOOL; (* Ch_7 Digital input *) [CHANNEL (I)]
LED07 AT %QX0.6: BOOL; (* Ch_7 Digital output *) [CHANNEL (Q)]
AT %IX0.7: BOOL; (* Ch_8 Digital input *) [CHANNEL (I)]
LED08 AT %QX0.7: BOOL; (* Ch_8 Digital output *) [CHANNEL (Q)]

*Internal Digital I/O[FIX] (Id.: 9)

Node number: 1
Input address: %IB512
Output address: %QB512
Diagnostic address: %MB0

*Internal Digital Inputs[FIX] (Id.: 10)

Node number: 0
Input address: %IB512
Output address: %QB512
Diagnostic address: %MB4
Download: 1
AutoAdr: 1
Channels:

DIN1 AT %IX2300.0: BOOL; (* Internal Digital Input Bit 1 *) [CHANNEL (I)]
DIN2 AT %IX2300.1: BOOL; (* Internal Digital Input Bit 2 *) [CHANNEL (I)]

*Internal Digital Outputs[FIX] (Id.: 11)

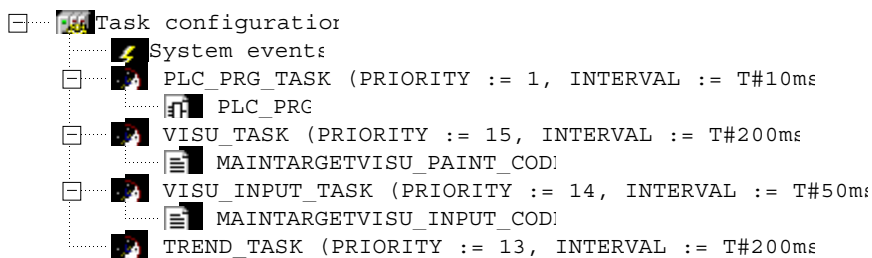
Node number: 1
Input address: %IB513
Output address: %QB512
Diagnostic address: %MB8
Download: 1
AutoAdr: 1
Channels:

DOUT1 AT %QX2300.0: BOOL; (* Internal Digital Output Bit 1 *) [CHANNEL (Q)]
DOUT2 AT %QX2300.1: BOOL; (* Internal Digital Output Bit 2 *) [CHANNEL (Q)]

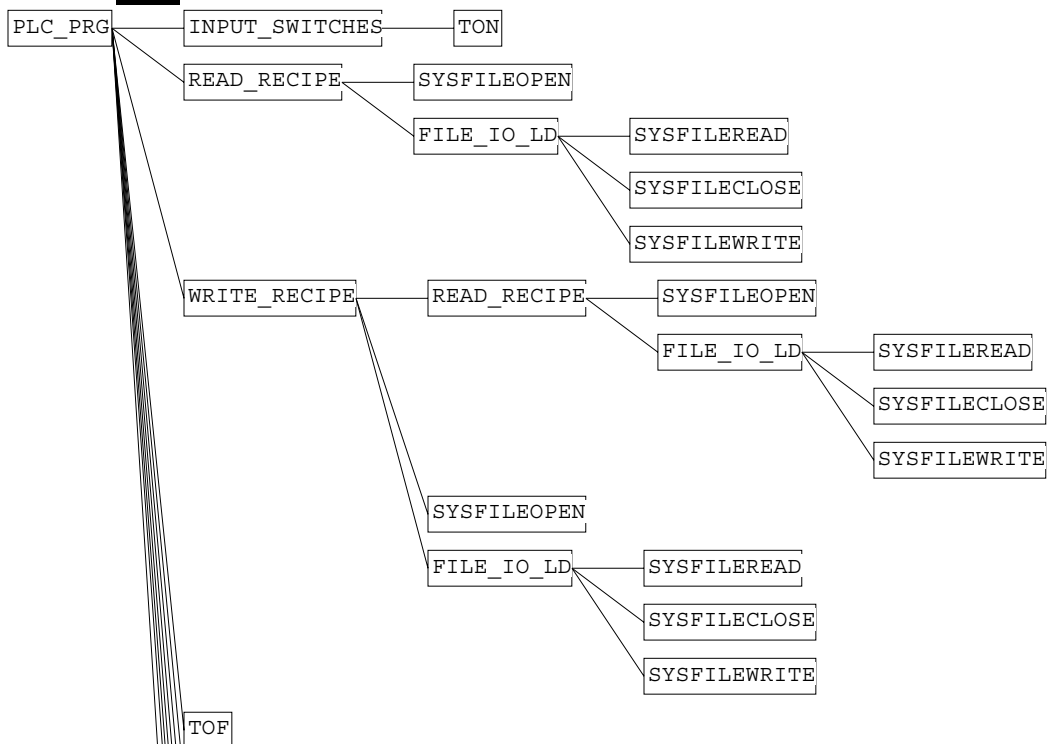
*Fieldbus variables[FIX] (Id.: 2010310001)

Node number: 3
Input address: %IB0
Output address: %QB0
Diagnostic address: %MB0
Download: 1
AutoAdr: 1

Task configuration



Call Tree of PLC_PRG (PRG-FBD)



R_TRIG

F_TRIG

TON

TP

OUTPUT_LED

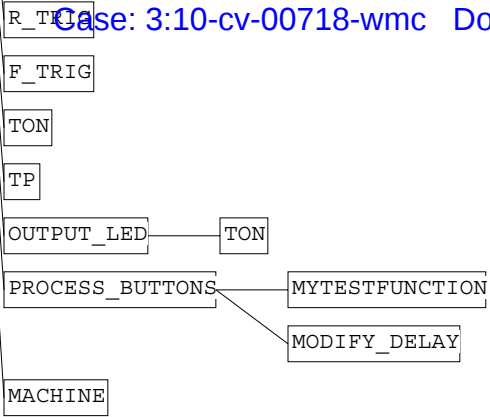
TON

PROCESS_BUTTONS

MYTESTFUNCTION

MODIFY_DELAY

MACHINE



Project information	A
file_io_ld (PRG-LD)	1
input_switches (PRG-LD)	2
Machine (PRG-SFC)	3
Machine (PRG-SFC).Aktion Go_Right (ST)	4
Machine (PRG-SFC).Action Go_Down (ST)	4
Machine (PRG-SFC).Aktion Go_Left (ST)	4
Machine (PRG-SFC).Action Go_Up (ST)	4
Machine (PRG-SFC).Aktion Count (ST)	4
modify_delay (FUN-ST)	4
Output_LED (PRG-LD)	4
PLC_PRG (PRG-FBD)	5
process_buttons (PRG-ST)	7
read_recipe (PRG-ST)	7
write_recipe (PRG-ST)	9
PLC_VISU	10
trend01	10
Data_points	11
Globale_Variablen	11
Input_Output	12
Variablen_Konfiguration	12
PLC Configuration	12
Task configuration	13
Call Tree of PLC_PRG (PRG-FBD)	13